



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 180473



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

504473

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/27/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	10 pcs		7/27/18	0.00	2.20	Small Fab-2		
110	QC	10 pcs		7/27/18	0.00	0.00	QC5		
120	Packaging	10 pcs		7/27/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea		7/27/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21 JUL 18 2018
9-86

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	50794862x 5080040 8x
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	50800245x 5082462 5x
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5091216
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5079484 8x 5082085 2x
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5083832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	114	0
	D3065-3	10	65	0
	D3065-5	20	5	0
	D3065-7	10	68	0
	MS20470AD4-4	300	5,586	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																			
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